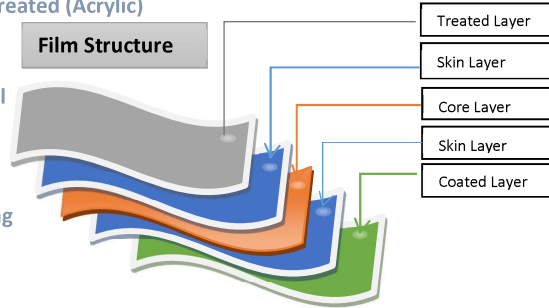


Technical Data Sheet – D-CHC

Product Description – D-CHC is One Side Chemically Treated (Acrylic)

and other side Corona Treated, Transparent BOPET film. Chemically treated surface make it best suitable for solvent base Inks and coatings and other industrial applications. Coated side is not recommended for metallization.



Applications – Specially designed for flexible packaging applications. Suitable for printing and lamination.

Salient Features –

- Good Clarity for Reverse Printing
- Excellent dimensional stability and Machinability
- Excellent mechanical and thermal properties
- Good Adhesion to Solvent Base Inks and Coatings
- Excellent for Good surface properties

Typical Technical Details - D- CHC

| Properties | Test Method | Unit | Values | | | | | | | | | |
|-------------------------|-------------|--------------------|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Physical | | | | | | | | | | | | |
| Thickness | ASTM D374 | Micron | 8 | 10 | 12 | 15 | 19 | 23 | 30 | 36 | | |
| Density | - | Gm/cc | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 |
| Grammage | - | Gms | 11.2 | 14 | 16.8 | 21 | 26.6 | 32.2 | 42 | 50.4 | | |
| Yield | - | M ² /Kg | 89.3 | 71.4 | 59.5 | 47.6 | 37.5 | 31 | 23.8 | 19.8 | | |
| Optical | | | | | | | | | | | | |
| Haze | ASTM D-1003 | % | 3.0 | 3.5 | 3.5 | 3.5 | 4.0 | 4.0 | 4.5 | 4.5 | | |
| Transmittance | | % | 89 | 89 | 89 | 89 | 89 | 89 | 89 | 89 | 89 | 89 |
| Mechanical | | | | | | | | | | | | |
| Tensile Strength | MD | ASTM D-882 | Kg/cm ² | 2000 | 2000 | 2000 | 2000 | 1900 | 1900 | 1900 | 1900 | 1900 |
| | TD | | Kg/cm ² | 1900 | 1900 | 1900 | 1900 | 1800 | 1800 | 1800 | 1800 | 1800 |
| Elongation | MD | ASTM D-882 | % | 90 | 90 | 90 | 90 | 90 | 90 | 90 | 90 | 90 |
| | TD | | % | 90 | 90 | 90 | 90 | 90 | 90 | 90 | 90 | 90 |
| Coefficient of friction | St. | ASTM D1894 | - | 0.55 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 | 0.50 |
| | Dy. | | - | 0.50 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 |
| Thermal | | | | | | | | | | | | |
| Shrinkage 150°C/30 Min. | MD | ASTM D1204 | % | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 |
| | TD | | % | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |
| Surface | | | | | | | | | | | | |
| Wetting Tension | Chemical | ASTM D2578 | Dyne/cm | 40-42 | 40-42 | 40-42 | 40-42 | 40-42 | 40-42 | 40-42 | 40-42 | 40-42 |
| | Corona | | | 52 | 52 | 52 | 52 | 52 | 52 | 52 | 52 | 52 |

Storage and Handling: D-CHC needs to be stored in a closed warehouse below 35°C temperature and should not be exposed to direct sunlight, light sources and humidity. If the material is stored in the recommended conditions, it is suitable for use within 06 months from the date of shipment. Although it is a tough film, any kind of external pressure or shock can damage the film roll. Therefore, it is recommended to move the film roll with the help of proper equipment only.

Food Grade Compliance:

Dhunseri BOPET Films complies with EU and FDA regulations on plastic materials used for food grade applications. Any other documents and MSDS are available on demand.

Disclaimer: The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values given in this data sheet are based on experience and machine specification. However, we expect it that actual values will to be very similar to the given values. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. Dhunseri Poly Films Private Limited suggests the customer to confirm these values and product compatibility prior to their use. Dhunseri Poly Films provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheet. Dhunseri Poly Films reserves the right to change the technical data sheet at any time without prior notice.

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